

## MATERIAL SAFETY DATA SHEET

**KHAKI**

Version Number 1.0  
Revision Date 03/14/2003

Page 1 of 6  
Print Date 11/10/2011

### 1. PRODUCT AND COMPANY IDENTIFICATION

**POLYONE CORPORATION**  
33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE : Product Stewardship (770) 271-5902  
**Emergency telephone number** : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : KHAKI  
 Product code : CC10033318  
 Chemical Name : Mixture  
 CAS-No. : Mixture  
 Product Use : Industrial Applications

### 2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Silica, amorphous	7631-86-9	1 - 5
Zinc stearate	557-05-1	1 - 5
Calcium carbonate	1317-65-3	10 - 30
Titanium dioxide	13463-67-7	10 - 30

### 3. HAZARDS IDENTIFICATION

#### EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

#### POTENTIAL HEALTH EFFECTS

**Routes of Exposure:** : Inhalation, Ingestion, Skin contact

#### Acute exposure

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.  
 Ingestion : May be harmful if swallowed.  
 Eyes : Resin particles, like other inert materials, are mechanically irritating to eyes.  
 Skin : Experience shows no unusual dermatitis hazard from routine handling.

**Chronic exposure** : Refer to Section 11 for Toxicological Information.

## MATERIAL SAFETY DATA SHEET

**KHAKI**

Version Number 1.0  
Revision Date 03/14/2003

Page 2 of 6  
Print Date 11/10/2011

**Medical Conditions** : None known.  
**Aggravated by Exposure:**

**4. FIRST AID MEASURES**

**Inhalation** : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.

**Ingestion** : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.

**Eyes** : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.

**Skin** : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIRE-FIGHTING MEASURES**

**Flash point** : Not applicable

**Flammable Limits**

Upper explosion limit : Not applicable

Lower explosion limit : Not applicable

**Autoignition temperature** : Not relevant

**Suitable extinguishing media** : Carbon dioxide blanket, Water spray, dry powder, foam.

**Special Fire Fighting Procedures** : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

**Unusual Fire/Explosion Hazards** : None

**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions** : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

**Environmental precautions** : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.

**Methods for cleaning up** : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

**7. HANDLING AND STORAGE**

**Handling** : Take measures to prevent the build up of electrostatic charge. Heat

## MATERIAL SAFETY DATA SHEET

**KHAKI**

Version Number 1.0  
Revision Date 03/14/2003

Page 3 of 6  
Print Date 11/10/2011

only in areas with appropriate exhaust ventilation.

Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

Respiratory protection : No personal respiratory protective equipment normally required.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective Measures : Safety shoes.

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	10 mg/m <sup>3</sup>	Time Weighted Average (TWA):	Total dust.	ACGIH
Calcium carbonate	5 mg/m <sup>3</sup>	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m <sup>3</sup>	PEL:	Total dust.	OSHA Z1
Silica, amorphous	20 mppcf	PEL:	Total dust.	OSHA
Silica, amorphous	20 mppcf	PEL:	Total dust.	Z3
Titanium dioxide		Note:		ACGIH
	10 mg/m <sup>3</sup>	Time Weighted Average (TWA):	Dust.	ACGIH
Titanium dioxide	15 mg/m <sup>3</sup>	PEL:	Total dust.	OSHA Z1
Zinc stearate	5 mg/m <sup>3</sup>	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m <sup>3</sup>	PEL:	Total dust.	OSHA Z1
Zinc stearate	10 mg/m <sup>3</sup>	Time Weighted Average (TWA):	as stearates	ACGIH

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Form	: Solid	Evaporation rate	: Not applicable.
Appearance	: Pellets	Specific Gravity	: Not determined
Color	: TAN	Bulk density	: Not established
Odor	: Very faint	Vapor pressure	: Not applicable

## MATERIAL SAFETY DATA SHEET

**KHAKI**

Version Number 1.0  
Revision Date 03/14/2003

Page 4 of 6  
Print Date 11/10/2011

Melting point/range : Not determined      Vapor density : Not applicable  
Boiling Point: : Not applicable      pH : Not applicable  
Water solubility : Insoluble

**10. STABILITY AND REACTIVITY**

Stability : Stable.  
Hazardous Polymerization : Will not occur.  
Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.  
Incompatible Materials : Incompatible with strong acids and oxidizing agents.  
Hazardous decomposition products : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
7631-86-9	Silica, amorphous	Irritant	Eyes, Respiratory system.
557-05-1	Zinc stearate	Systemic effects	Eyes, Skin, Respiratory system.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

## LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
557-05-1	Zinc stearate	Oral LD50	> 10 gm/kg	rat

**12. ECOLOGICAL INFORMATION**

Persistence and degradability : Not readily biodegradable.  
Environmental Toxicity : Chemicals are not readily available as they are bound within the matrix of the polymer.  
Bioaccumulation Potential : Chemicals are not readily available as they are bound within the matrix of the polymer.  
Additional advice : No data available.

## MATERIAL SAFETY DATA SHEET

**KHAKI**Version Number 1.0  
Revision Date 03/14/2003Page 5 of 6  
Print Date 11/10/2011**13. DISPOSAL CONSIDERATIONS**

- Product : Like most thermoplastics the product can be recycled. Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

**14. TRANSPORT INFORMATION**

- U.S. DOT Classification : Refer to specific regulation.
- ICAO/IATA : Refer to specific regulation.
- IMO / IMDG : Refer to specific regulation.

**15. REGULATORY INFORMATION**

## US Regulations:

- OSHA Status : Classified as hazardous based on components.
- TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

## US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

- California Proposition : This product does not contain a substance listed by California Prop 65.

## SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

## SARA Title III Section 313 Toxic Chemicals:

## MATERIAL SAFETY DATA SHEET

**KHAKI**Version Number 1.0  
Revision Date 03/14/2003Page 6 of 6  
Print Date 11/10/2011

Chemical Name	CAS-No.	Weight %
ZINC COMPOUNDS	557-05-1	01.00

## Canadian Regulations:

WHMIS Classification : D2B

## WHMIS Ingredient Disclosure List

CAS-No.
7631-86-9
557-05-1

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

## National Inventories:

Australia AICS : Listed.

China IECS : Listed.

Europe EINECS : Not determined.

Japan ENCS : Not determined.

Korea KECI : Listed.

Philippines PICCS : Listed.

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.