

MATERIAL SAFETY DATA SHEET

SP-377 B

Version Number 1.0
Revision Date 12/22/2001

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE : Product Stewardship (440)-930-1395
Emergency telephone number : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : SP-377 B
 Product code : EM09753017
 Chemical Name : Mixture
 CAS-No. : Mixture
 Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Calcium carbonate	471-34-1	1 - 5
Magnesium oxide	1309-48-4	1 - 5
Talc	14807-96-6	1 - 5
Dibasic lead phthalate	17976-43-1	1 - 5
Carbon black	1333-86-4	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some fumes may be released upon heating or crosslinking and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect his employee from exposure. See Sections 3 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Eyes, Skin contact

Acute exposure

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.
 Ingestion : May be harmful if swallowed.
 Eyes : Resin particles, like other inert materials, are mechanically irritating to eyes.
 Skin : Avoid skin contact. Product contains unreacted organic peroxides which may cause mild skin irritation.

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- Chronic exposure** : Refer to Section 11 for Toxicological Information.
- Medical Conditions Aggravated by Exposure:** : Individuals with chronic respiratory disorders (i.e. asthma, chronic bronchitis, etc.) may be adversely affected by any airborne contaminant.

4. FIRST AID MEASURES

- Inhalation** : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion** : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
- Eyes** : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin** : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

- Flash point** : Not applicable
- Flammable Limits**
- Upper explosion limit : Not applicable
 - Lower explosion limit : Not applicable
- Autoignition temperature** : Not relevant
- Suitable extinguishing media** : Carbon dioxide blanket, Water spray, dry powder, foam.
- Special Fire Fighting Procedures** : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards** : None

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions** : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions** : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up** : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

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- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place. Avoid direct heat, sunlight, UV, or ionizing radiation.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

- Respiratory protection : Under normal handling conditions a respirator is not required.
- Eye/Face Protection : Safety glasses with side-shields.
- Hand protection : Protective gloves.
- Skin and body protection : Long sleeved clothing.
- Additional Protective Measures : Safety shoes.
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. E-Beam or UV curable products may give off trace amounts of free radicals. Under normal use, these free radicals have low volatility and are consumed within the reaction. Unreacted free radicals would typically be found at undetectably low levels. Nonetheless, user should take necessary precautions such as providing adequate ventilation to protect employees from exposure.

Exposure limit(s)

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Components	Value	Exposure time	Exposure type	List:
Carbon black	3.5 mg/m ³	Time Weighted Average (TWA):	Total dust. as carbon black	ACGIH
	3.5 mg/m ³	PEL:	Total dust. as carbon black	OSHA Z1
Calcium carbonate	10 mg/m ³	Time Weighted Average (TWA):	Total dust.	ACGIH
	5 mg/m ³	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m ³	PEL:	Total dust.	OSHA Z1
Magnesium oxide	10 mg/m ³	Time Weighted Average (TWA):	Dust.	ACGIH
	15 mg/m ³	PEL:	Total particulate.	OSHA Z1
Talc	2 mg/m ³	Time Weighted Average (TWA):	Respirable dust.	ACGIH
	20 mppcf	Time Weighted Average (TWA):	Total dust.	OSHA
Dibasic lead phthalate	0.05 mg/m ³	PEL:	Total dust. as Pb	OSHA
	0.05 mg/m ³	Time Weighted Average (TWA):	Total dust. as Pb	ACGIH

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: Solid	Evaporation rate	: Not applicable.
Appearance	: Pellets	Specific Gravity	: Not determined
Color	: BLACK	Bulk density	: Not established
Odor	: characteristic	Vapor pressure	: Not applicable
Melting point/range	: Not determined	Vapor density	: Not applicable
Boiling Point:	: Not applicable	pH	: Not applicable
Water solubility	: Insoluble		

10. STABILITY AND REACTIVITY

Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: strong acids oxidizing agents reducing agents
Hazardous decomposition products	: Carbon dioxide (CO ₂), carbon monoxide (CO), oxides of nitrogen (NO _x), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

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Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
471-34-1	Calcium carbonate	Irritant	Eyes, Skin.
1309-48-4	Magnesium oxide	Systemic effects	Eyes, Respiratory system.
14807-96-6	Talc	Systemic effects	Eyes, Respiratory system, Skin.
17976-43-1	Dibasic lead phthalate	Systemic effects	central nervous system.
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.

LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
471-34-1	Calcium carbonate	Oral LD50	6,450 mg/kg	rat
1333-86-4	Carbon black	Oral LD50 Dermal LD50	> 15,400 mg/kg > 3 gm/kg	rat rabbit

Carcinogenicity:

This product contains the following components which in their pure form have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
1333-86-4	Carbon black	no	2B	no

IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Dibasic lead phthalate 17976-43-1 Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

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12. ECOLOGICAL INFORMATION

- Persistence and degradability : Not readily biodegradable.
- Environmental Toxicity : Chemicals are not readily available as they are bound within the matrix of the polymer.
- Bioaccumulation Potential : Chemicals are not readily available as they are bound within the matrix of the polymer.
- Additional advice : Not applicable

13. DISPOSAL CONSIDERATIONS

- Product : Like most thermoplastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

- U.S. D.O.T. / CA T.D.G. Classification (Non-bulk ground) : Not regulated for transportation.
- ICAO/IATA : Not regulated for transportation.
- IMO / IMDG : Not regulated for transportation.

15. REGULATORY INFORMATION

US Regulations:

- OSHA Status : Classified as hazardous based on components.
- TSCA Status : All components of this product are listed on the TSCA inventory or are exempt.
- California Proposition 65 : WARNING! This product contains a chemical known in the State of California to cause cancer., WARNING! This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.

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SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
LEAD COMPOUNDS, ORGANIC	17976-43-1	2.40

Canadian Regulations:

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
1333-86-4
1309-48-4
14807-96-6

DSL : Listed.

National Inventories:

Australia AICS : Not determined.

China IECS : Not determined.

Europe EINECS : Not determined.

Japan ENCS : Not determined.

Korea KECI : Not determined.

Philippines PICCS : Not determined.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.